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Installation Instructions for Stainless Steel Bowl Brackets with Pendant in Stainless Steel Gates

1. Insert the bowl bracket into the opening provided in the gate.
2. Place a 1/4" I.D. stainless steel washer on each 1/4" x 1" TEK screw provided. Be sure to set aside the 1/4"-20 x 1 3/4" bolt for Step 4.
3. Using a 3/8" wrench insert the four TEK screws and washers through the bowl bracket and through the aluminum frame of the gate as depicted below. Do not completely tighten yet.
4. Place a stainless steel washer, the pendant, and a nylon bushing on 1/4"-20 x 1 3/4" stainless steel hex bolt.

Note: if you are installing this bowl bracket as an upgrade from earlier versions you will need to drill one 1/4" hole through the top horizontal frame tube for the installation of the pendant bolt. This hole should be in line with and midway between the two upper mounting holes. See drawing below.

Insert the bolt into the middle gate hole as shown below and place a 1/4"-20 Stainless Steel Nyloc nut on the bolt. Using two 7/16" wrenches, tighten the nut until the pendant starts to bind. Back the nut off slightly until the pendant just starts to move freely.

5. Check for proper alignment of the bowl bracket and tighten all fasteners except the pendant bolt and nut.

